

# Work Order ID 72842

Tuesday, August 16, 2011 9:26:12 AM

Page 1

Item ID: D350-604-041

Accept

Setup Start

Revision ID:

Stop

Item Name: Rear Locker Extender

Start Date: 8/16/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 8/16/2011 Req'd Qty: 2.00

Customer:

Reference: REWORK

Approvals:

Process Plan: *MP*

Date: *11-08-16*

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2273

D

D350-604-041

A

DSI9470

A

180

0.00

Packaging

Memo

0.00

Packaging

PULL FROM STOCK D350-604-041 X 2

B *39895* X 1

B *39896* X 1

*CHG 001*

*ET 11-08-16*

190

0.00

Small Fab

Memo

0.00

Small Fab

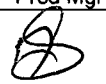

REMOVE D2600-4 CAMLOCK STUD PER KIT (DISCARD) AND REPLACE  
WITH  
D2600-6 B *118611*  
PER DSI 9470

*ET 11-08-16*



*P70*

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY ON CANADA K6A 4K7				TC APPROVAL #09-89 TEL: 1-613-632-5200	
PIN	D350-604-041	CHG	CHG001		
DESC	Rear Locker Extender	STC	SH90-4		
LOT	B39895	STC	SR00463NY		
MODEL	AS350/355	STC			
MADE IN CANADA 02729-1					

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY ON CANADA K6A 4K7				TC APPROVAL #09-89 TEL: 1-613-632-5200	
PIN	D350-604-041	CHG	CHG001		
DESC	Rear Locker Extender	STC	SH90-4		
LOT	B39896	STC	SR00463NY		
MODEL	AS350/355	STC			
MADE IN CANADA 02729-1					

W/O: 72842		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
11-08-16	190	install new 2600 LW lock washers when installing the new 2600-G cam locks 2600 LW <u>B 118386</u> x 8	ET	11-08-16	2	 09/24/12	 11-08-16	
<del>11-08-16</del>	<del>190</del>	<del>upon inspection primer is bubbling</del>  Delastek						

Part No: D350-604-041 PAR #: N/A Fault Category: Supplier NCR: Yes No DQA: 11 Date: 11.08.29  
 Resolution: re-weld Disposition: re-weld QA: N/C Closed Date: 11/08/29

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
11-08-16	190	upon inspection after changing cam locks noticed that primer on exterior surface is cracking + peeling away R.C. lack of sanding prior to priming @ delastec	 09/24/12	peel OFF all cracked, bubbling + loose primer Feather edge paint edges scuff entire surface + re prime	ET 11-08-24	S 11/08/24	 09/24/12	S 11/08/16

NOTE: Date &amp; initial all entries

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Setup Start



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Stop



Start Date: 8/16/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 8/16/2011 Req'd Qty: 2.00



Customer:

Reference: REWORK

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

200

QC5- Inspect part completeness to step on W/O

0.00



QC

Quality Control

+

Memo

0.00

8 11/08/24

(42)

QC → 8/25/25

(42)

210

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00



Packaging

Packaging

Memo

0.00

ID AND STOCK UNDER NEW BATCH & CHANGE NUMBER

ADD DS1 9470 TO paperwork.

Rev G  
CHG002

11/8/25 sf

220

QC21- Final Inspection - Work Order Release

0.00



QC

Quality Control

Memo

0.00

11/8/25 sf

MF  
11-08-25

# Picklist Print

Tuesday, August 16, 2011 9:26:09 AM

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Work Order ID: 72842

Parent Item: D350-604-041

Parent Item Name: Rear Locker Extender




Start Date: 8/16/2011

Required Date: 8/16/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:Q03.12.01 Reformat KJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
2600-6  Camlock Stud		Purchased	No				Each	30.0000		8			



8T 11-08-16

Location

Loc Qty

Loc Code

ST380

30

118611

30

78

# **DART SERVICE INSTRUCTION**

TO AMEND INSTALLATION INSTRUCTIONS D350-604 REV. B

REF TCCA STC: SH90-4

REF FAA STC: SR00463NY

## **PURPOSE:**

The 2600-4 Camloc Studs may be too short for some installations.

## **CHANGE:**

The qty (4) 2600-4 Camloc Studs are replaced with longer 2600-6 Camloc Studs. It is acceptable to install either 2600-4 or 2600-6 Camloc Studs. The parts list of D350-604 Rev. B is amended as follows:

QTY	PART NUMBER	DESCRIPTION
-041		
X	D350-604-041	REAR CARGO COMPARTMENT EXTENDER ASS'Y

## **IS:**

4	2600-6	CAMLOC STUD
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## **WAS:**

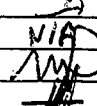

4	2600-4	CAMLOC STUD
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CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY:   
D. SHEPHERD (DE # 02)

DATE: 09.07.01  
CERT. NO.: SH90-4  
ISSUE NO.: 3

A	NEW ISSUE, NCR 09-046	CP	09.07.01
REV.	DESCRIPTION	BY	DATE
DESIGN	92	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	92		
CHECKED	92	DRAWING NO.	REV. A
MFG. APPR.	VIA	DSI 9470	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		CAMLOC CHANGE	NTS
DATE	09.07.01	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

# Location/Lot Activity

Tuesday, August 16, 2011 9:51:15 AM

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Criteria : Item ID: d350-604-041 All Locations All Lots Transactions: 17 All Dates Report on Locations & Lots

Transaction Type	Item ID/ Item Name	Warehouse Location ID	Reason	Employee ID Location Code	Loc Trans Date	LocQtyPrior/ Location Qty	Lot Number	LotQtyPrior/ Lot Qty	Shelf Life Date Lot Code	Extended Cost
Rework	D350-604-041 / Rear Locker Extender	Main Warehouse	72842	FAUT01		4.0000		1.0000		
		FG052			8/16/2011	-2.0000	39895	-1.0000		(\$347.76)
		Main Warehouse	72842	FAUT01		4.0000		1.0000		
		FG052			8/16/2011	-2.0000	39896	-1.0000		(\$347.76)
										-2.0000